



# Model 5200 PILOT OPERATED

Pressure / Vacuum Vent with Pipe-Away

# **OBJECTIVE**

The Pilot Operated Model 5200 vent provides pressure and vacuum relief in applications that require vapors to be piped away.

### **TECHNIQUE**

The Model 5200 has a pilot operated pressure side which permits tank operating pressures closer to the maximum allowable operating pressure. This provides a more positive control over vapor generation inherent in fluids with higher vapor pressures. The vacuum side of the vent is weight loaded and allows intake of air when necessary to remain within the vacuum design rating of the tank.

#### CONSTRUCTION

**Body Material:** Available in Aluminum, Carbon Steel or 316 SST.

**Numerous Sizes.** Available in Sizes 2" thru 12". CS & SST vents have Raised Face Flange, Aluminum vents have Flat Face Flange to mate with ASME150# flange connections.

**Diaphragm Case Material:** Available in Carbon Steel or Stainless Steel.

**Pallet Diaphragm Material:** FKM - Standard; also available Buna-N, EPDM or FEP-TFE.

Pilot Body Material: 316SST.

**Pilot Seat (o-ring):** FKM - Standard; also available Buna-N, EPDM, FFKM 1 or FFKM 2.

Pilot (Sensing) Diaphragm: FEP-TFE.

#### **SPECIAL FEATURES**

**Modular:** The Model 5200 pipe-away conservation vent is part of the Valve Concepts, Inc. modular vent product line. The Model 5200 can easily be converted to a vacuum only vent or end-of-line pressure / vacuum vent and can either be direct activating or pilot operated.

Maintains Accurate Settings. The Pilot Operated Model 5200 provides bubble tight (no leakage) up to 95% of set pressure or 0.5" WC, whichever is greater and less than 1 SCFH at 90% of setting on the vacuum side of the vent. A certified test certificate is included with each vent verifying the accuracy of both the pressure and vacuum setting and leakage.

**Condensate Drainage.** Self-draining housing body and drip rings keep condensate away from seating surfaces, preventing freezing, binding and clogging.

**Air-Cushioned Seating.** Air-cushion seating provides tight sealing to reduce evaporation losses. The pallets have outer guiding and center stabilizing stem to provide self alignment and tight seating.

MATERIALS OF CONSTRUCTION					
Series Housing Trim Diaphragm Cases Tube & Fittings					
5200CS	CS	316 SST	CS	CS	
5200SST	316 SST	316 SST	SST	SST	
5200A	Aluminum	Aluminum	CS	CS®	

#### STANDARD/GENERAL SPECIFICATIONS

# Spring Ranges:

PRESSURE RANGE				
in WC	(mbar)			
1.2" to 2.0" *	(2.9 to 4.9) *			
2.1" to 12.0"	(4.9 to 29.9)			
12.1" to 18.0"	(30.0 to 44.8)			
18.1" to 36.0"	(44.9 to 89.4)			
36.1" to 41.7"	(89.5 to 103.5)			
41.8" to 86.0"	(103.6 to 214)			
PSIG	(Barg)			
3.2 to 15.0 psig	(0.22 to 1.03 bar)			
+ D				

Pressure range 1.2" to 4.0" WC require external air assist to the pilot.

VACUUM RANGE				
Weight				
Loa	ded			
oz/in²-psig	mbar-barg			
0.5 - 0.5	2.1503			
Spring	Ranges			
psig	Barg			
> 0.5 - 4	.0327			
> 4 - 6	.2741			
> 6 - 8	.4155			
> 8 - 10	.5568			
> 10 - 12	.6883			
> 12 - 13	.8389			
> 13 - 15	.89 - 1.03			
* Steel or Steel / SST combination				

Diaphragm FEP-TFE: Temperature

-400° to 400° F (-240° to 204°C) Limits: FKM (Fluorocarbon Elastomer):

0° to 400° F (0° to 204°C) Buna-N (Nitrile-NBR):

-30° to 200° F (-34° to 93°C) EPDM (Ethylenepropylene): -40° to 225° F (-40° to 107°C)

Painting: Standard: Exterior coating will be

> a combination of Cashco Paint Specs #S-1777 epoxy and #S-1743 powder coated. Tubing, fasteners, seat surfaces - corrosion resistant

parts excluded.

Alternate Paint: See Opt-95OS.

**Pressure** & Vacuum Ranges:

See Position 8 and 10 on the coder. Differential Pressures greater than 2 psid will limit the minimum vacuum set point to 2 oz/in2.

#### **OPTION SPECIFICATIONS**

**BUG SCREEN** - 304 stainless steel, 4x4 welded mesh.

FLAME SCREEN - 304 stainless steel, 30x30 woven mesh

**ELECTRIC TRACE** - Electric heat tape is wrapped around external surface of the vent body. A thermal insulation jacket is secured over the tape and vent body to minimize heat loss. Commonly used to prevent the formation of ice during freezing conditions.

**STEAM TRACE** - Copper tubing is wrapped around the external surface of the vent body. A thermal insulation jacket is secured over the tubing and vent body to minimize heat loss. Commonly used to prevent the formation of ice during freezing conditions.

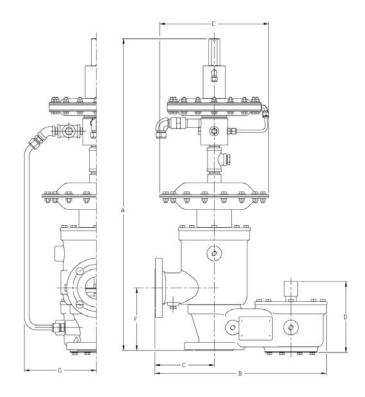
Option -40:

NACE CONSTRUCTION. Internal wetted portions meet NACE standard MR0175, when exterior of the vent is not directly exposed to a sour gas environment, buried, insulated or otherwise denied direct atmospheric exposure.

Option -950S: OFFSHORE installations. Coating of all exterior surfaces will be per Cashco Paint Specs #S-1777 epoxy. Tubing, fasteners, seat surfaces - corrosion resistant parts excluded. Painting of tubing and fasteners optional upon special request.

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# **DIMENSIONS**



ENGLISH Units - in Aluminum, Carbon Steel & Stainless Steel						Weight - Ibs.			
SIZE In	Α	В	C	D	E (diam)	F	G	Alum	CS / SST
2" x 2"	31.75	17.33	6.00	7.17	11.00	6.32	7.75	75	129
2" x 3"	31.75	17.52	6.19	7.17	11.00	6.88	7.75	78	133
3" x 3"	34.50	18.81	6.50	8.60	11.00	8.06	7.75	94	156
3" x 4"	34.50	18.81	6.50	8.60	11.00	8.56	7.75	95	160
4" x 4"	40.75	24.38	8.00	10.56	16.50	9.55	9.25	155	254
4" x 6"	40.75	24.38	8.00	10.56	16.50	10.55	9.25	158	258
6" x 6"	42.38	29.00	9.00	11.84	16.50	11.03	9.25	185	289
6" x 8"	42.38	29.00	9.00	11.84	16.50	12.22	9.25	192	300
8" x 10"	47.38	33.84	11.00	15.59	23.81	15.27	12.94	355	571
10" x 12"	49.25	40.38	12.25	15.44	23.81	16.44	13.25	478	765
12" x 14"	51.88	43.50	14.00	17.18	23.81	18.40	13.38	559	891

METRIC Units - mm Aluminum, Carbon Steel & Stainless Steel						Weight - kg			
SIZE (DN)	Α	В	С	D	E (diam)	F	G	Alum	CS/SST
(50) x (50)	806	440	152	182	279	160	197	35	59
(50) x (80)	806	445	157	182	279	175	197	36	61
(80) x (80)	876	478	165	218	279	204	197	43	71
(80) x (100)	876	478	165	218	279	217	197	44	73
(100) x (100)	1035	619	203	268	419	242	235	71	115
(100) x (150)	1035	619	203	268	419	268	235	72	117
(150) x (150)	1076	737	229	301	419	280	235	84	131
(150) x (200)	1076	737	229	301	419	310	235	87	136
(200) x (250)	1203	859	279	396	605	388	329	161	259
(250) x (300)	1251	1026	311	392	605	417	336	217	347
(300) x (350)	1318	1105	356	436	605	467	340	254	404

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# **5200 Series PRODUCT CODE**

Last 6 Characters reserved for SPQ drawing numbers assigned by Cashco Inc. (Format as - # # # # #)







POS 9

POS 10

POS 11

POS 12

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POSITION 3 - INLET SIZE			
INCH	CODE	DIN FLANGE DN (rating)	CODE
2"	2	50 (PN16)	Н
3"	3	80 (PN16)	J
4"	4	100 (PN16)	K
6"	6	150 (PN16)	L
8" *	8	200 * (PN10)	М
Ľ	0	200 * (PN16)	Т
10" *	۸	250 * (PN10)	N
10	Α	250 * (PN16)	V
12" *	В	300 * (PN10)	Р
12"	В	300 * (PN16)	W

- \* 8" inlet only available w/10" outlet.
- \* 10" inlet only available w/12" outlet.
- \* 12" inlet only available w/14" outlet.

POSITION 4 - OUTLET SIZE				
INCH	CODE	DIN FLANGE DN (rating)	CODE	
2"	2	50 (PN16)	Н	
3"	3	80 (PN16)	J	
4"	4	100 (PN16)	K	
6"	6	150 (PN16)	L	
0.11	8	200 (PN10)	М	
8"		200 (PN16)	Т	
40" *	^	250 * (PN10)	N	
10" *	Α	250 * (PN16)	V	
10" *	-	300 * (PN10)	Р	
12" *	В	300 * (PN16)	W	
14" *	0	350 * (PN10)	R	
	С	350 * (PN16)	Υ	

POSITION 5 BODY / TRIM MATERIALS					
Material	Std. W/O Flamescreen	W/ Flame Screen	W/ Bug Screen		
	CODE	CODE	CODE		
ALUM/ALUM *	Α	В	M		
ALUM/SST *	K	L	N		
CS/SST	С	D	Р		
SST/SST S T R					
* Alum vents have Flat Face flange, CS & SST vents have Raised Face flange					

POSITION 8 - PRESSURE RANGES	Std. Constr.	W/ AIR ASSIST
Spring Range	CODE	CODE
1.2" - 2.0" WC (2.9 - 4.9 mbar)		L
2.1" - 12.0" WC (4.9 - 29.9 mbar)	3	С
12.1" - 18.0" WC (30.0 - 44.8 mbar)	6	D
18.1" - 36" WC (44.9 - 89.4 mbar)	7	E
36.1" - 41.7" WC (89.5 - 103.5 mbar)	8	F
41.8" - 86.0" WC (103.6 - 214 mbar)	9	J
-		

POSITION 9 - PILOT SEAT / PALLET DIAPH. / ACT. DIAPH.			
Materials	CODE		
Buna-N / Buna-N / Buna-N	В		
FFKM 1 / FEP / FEP	С		
EPDM / EPDM / EPDM *	E		
Buna-N / FEP / FEP **	J		
FFKM 2 / FEP / FEP	K		
FKM / FKM / FKM	V		
* Not recommended for NACE Service			

Recommended for Air Assist Construction

POSITION 10 - VACUUM RANGES					
Weight Loaded		WEIGHT MATERIAL			
			SST		
oz/in²-psig	mbar-barg	CODE	CODE		
0.5 - 0.5	2.1503	1	Α		
Spring	Ranges	CODE			
psig	Barg	CODE			
> 0.5 - 4	.0327	2			
> 4 - 6	.2741	3			
> 6 - 8	.4155	4			
> 8 - 10	.5568	5			
> 10 - 12	.6883	6			
> 12 - 13	.8389	7			
> 13 - 15	.89 - 1.03	8			
* Steel or Steel / SST combination					

3.2 - 15.0 psig (0.22 - 1.03 bar)

	POSITION 11 - OPTIONS With Backflow Preventer (Opt. 2 - 6 Pilot Exhaust to Main Valve Outlet)	Std Paint	Offshore Paint Opt-95OS
	Sensing Configuration & Accessory Options	C	ODE
Standard:	Internal Sensing, Exhaust to Main Valve Outlet	0	W
OPT 1:	Internal Sensing, Exhaust to Atmosphere	1	V
OPT 2:	Remote Sensing	2	Т
OPT 3:	Internal Sensing, with Manual Blowdown Valve	3	S
OPT 5:	Internal Sensing, with Field Test Connection	5	R
OPT 6:	Internal Sensing, with Rotometer to Purge Pilot Sense & Discharge Lines	6	Р
OPT 7:	Internal Sensing, Exhaust to Atmosphere with Rotometer to Purge Pilot Sense Line	7	М
OPT 8:	Internal Sensing, Exhaust to Atmosphere with Field Test Connection	8	9
OPT A:	Internal Sensing, Exhaust to Atmosphere with Manual Blowdown Valve	Α	В

Cashco, Inc. P.O. Box 6 Ellsworth, KS 67439-0006 PH (785) 472-4461 Fax. # (785) 472-3539 www.cashco.com email: sales@cashco.com Printed in U.S.A. 5200-TB Cashco GmbH Handwerkerstrasse 15 15366 Hoppegarten, Germany PH +49 3342 30968 0 Fax. No. +49 3342 30968 29 www.cashco.com email: germany@cashco.com Cashco do Brasil, Ltda. Al.Venus, 340 Indaiatuba - Sao Paulo, Brazil PH +55 11 99677 7177 Fax. No. www.cashco.com

email: brazil@cashco.com

POSITION 12 - ACCESSORY / CERTS				
	Certification			
OPTION	Std	ATEX *	PED *	NACE
	CODE	CODE	CODE	CODE
None	0	Α	E	1
Electric Trace	Н	В	F	
Steam Trace	S	D	K	

\* Forward Completed "EU" Application Recorder prior to quotation. (Without Recorder- Processing of Purchase Order will be delayed). PED includes both ("SEP" & "CE") Compliance -Ref to Directive 97/23/EC. Contact Cashco for Assistance.