Chutes:
Fiberglass Chutemaster

CHUTEMASTER

Compact Lowering Operations

- **Saves Floor Space**
- **Economical Cost**
- **Virtually Maintenance-free**

### The ChuteMaster Fiberglass Spiral Chute

from Interroll provides a safe, secure means of lowering your products.

Specially designed fiberglass module profiles help control the descending speed of your products.

In high humidity situations, the characteristics of the gel-coated fiberglass assists products to flow freely, gently and safely.

Made of durable hand-laid fiberglass and have a special gel-coating to provide long wearing low-friction service
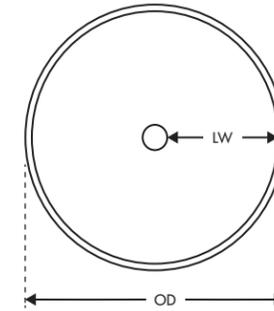
Technical Specifications

| Model	CM-18	CM-25	CM-35	CM-45	CM-51	CM-61	CM-27
General Technical Data							
Outside Diameter (OD)	40"	54.75"	74"	94"	106"	126"	59"
Inside Diameter	5.56"	5.56"	10.75"	10.75"	10.75"	10.75"	9"
Conveying Width (LW)	15.25"	22.63"	29.63"	39.63"	45.63"	55.63"	18"
Angle of Decline	27 Degrees	27 Degrees	27 Degrees	27 Degrees	27 Degrees	27 Degrees	27 Degrees
Ambient Tempature	5° - 176° F	5° - 176° F	5° - 176° F	5° - 176° F	5° - 176° F	5° - 176° F	5° - 176° F
Conveying Radius	18	25	35	45	51	61	27
Materials							
Profile	Fiberglass	Fiberglass	Fiberglass	Fiberglass	Fiberglass	Fiberglass	Fiberglass
Pole Construction	5" Round Pipe	5" Round Pipe	10" Round Pipe	10" Round Pipe	10" Round Pipe	10" Round Pipe	4" Square Tube
Profile Finish	Black Gel Coat	Black Gel Coat	Black Gel Coat	Black Gel Coat	Black Gel Coat	Black Gel Coat	Black Gel Coat
Pole Finish	RAL DTM	RAL DTM	RAL DTM	RAL DTM	RAL DTM	RAL DTM	RAL DTM
Dimensions							
Min Height Exit to Floor	10"	10"	12"	12"	12"	12"	10" <-- (W/ No Exit Slide)
Elevation Per 360O	33"	45"	63"	70.5"	75"	75"	41"

Options

Sort Table / Outriggers / Multi Section Pole / Supports / Custom Tapered Steel Entry or Exit Slides / Standard Fiberglass Entry and Exit Slides / Multi Entry Points

**Note:** Elevation dimension does not include entry/exit components. CM51 and CM61 must ship disassambled.

Entry/Exit Slides

A ChuteMaster spiral chute is normally composed of fiberglass 90° profiles with an exit scoop. Additionally, a custom entry slide, a custom exit slide, and/or a sort table can be provided.
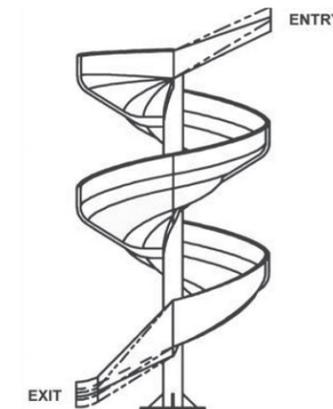
ENTRY

EXIT

Entry/Exit Configurations

Right Decline (clockwise)

C-1 C-2 C-3 C-4

CC-1 CC-2 CC-3 CC-4
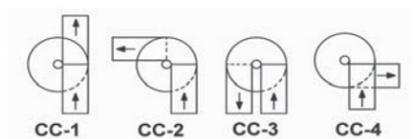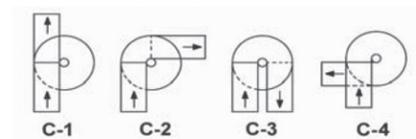
Left Decline (counter-clockwise)