

## Optimal Conditions for Use of PallSeitzSchenk® Filter Sheets in Beer Filtration

### Flow Rate and Differential Pressure:

#### 20x20 cm Sheet:

|                        | Optimum<br>bbl/hr/sheet | Maximum<br>bbl/hr/sheet | Maximum<br>Differential Pressure |
|------------------------|-------------------------|-------------------------|----------------------------------|
| Sterilizing Filtration | 0.14                    | 0.20                    | 27 psi (1.8 bar)                 |
| Polishing Filtration   | 0.40                    | 0.50                    | 37 psi (2.5 bar)                 |

- Effective filter area 0.77 sq. ft. (0.070 meter sq.)

#### 40x40 cm Sheet:

|                        | Optimum<br>bbl/hr/sheet | Maximum<br>bbl/hr/sheet | Maximum<br>Differential Pressure |
|------------------------|-------------------------|-------------------------|----------------------------------|
| Sterilizing Filtration | 0.20                    | 0.33                    | 27 psi (1.8 bar)                 |
| Polishing Filtration   | 0.60                    | 0.75                    | 37 psi (2.5 bar)                 |

- Effective filter area 1.54 sq. ft. (0.143 meter sq.)

#### 60x60 cm Sheet:

|                        | Optimum<br>bbl/hr/sheet | Maximum<br>bbl/hr/sheet | Maximum<br>Differential Pressure |
|------------------------|-------------------------|-------------------------|----------------------------------|
| Sterilizing Filtration | 0.50                    | 0.75                    | 27 psi (1.8 bar)                 |
| Polishing Filtration   | 1.40                    | 1.75                    | 37 psi (2.5 bar)                 |

- Effective filter area 3.58 sq. ft. (0.330 meter sq.)

**Sterilizing Filtrations:** Throughput range 5 to 30 times maximum recommended flow rate with good prefiltration.

**Polishing Filtrations:** Normal for well-settled ales:  
 20x20 – 0.45 bbl/sheet  
 40x40 – 0.67 bbl/sheet  
 60x60 – 1.50 bbl/sheet

\* For Lager beers, expect a throughput volume/filter sheet of 2-3 times greater