

# PerfectPleat® ULTRA

(with Antimicrobial — MERV 8)

## EXTENDED SURFACE PLEATED PANEL FILTERS



- Mechanical efficiency — does not rely on electret charge technology
- Self-supporting DuraFlex® media made from virgin fiber; no wire support needed
- Consistent media with controlled fiber size and blend
- Incorporates antimicrobial
- Available in 1", 2" and 4" models
- Environmentally friendly – no dies, no metal, fully incinerable
- Patented media, filter design, and manufacturing process. Covered under one or more of the following patents: US 6398839 B2; US 6254653 B1; US 6159318; US 6165242; US 6387140 B1 (1" model only)

The PerfectPleat ULTRA filter is designed to consistently increase efficiency throughout the service life of the filter. The PerfectPleat ULTRA filter has approximately 25% more media than our standard capacity filter and also incorporates an antimicrobial.

The antimicrobial is applied to the media to preserve the integrity of the media throughout the filter's useful life by inhibiting microbial growth. PerfectPleat ULTRA filters have an initial MERV 8 rating respectively, but the efficiency increases significantly when dust holding begins. PerfectPleat ULTRA filters have distinctive self-supporting characteristics that allow a pleating pattern, which promotes airflow and maximizes dust holding capacity (DHC). The PerfectPleat ULTRA filter is ideal for applications where pleated filters are currently in use and higher efficiencies are desired or required. It is also suited to high moisture conditions where bacterial growth may be likely to occur on air filters.

### Superior Design and Construction

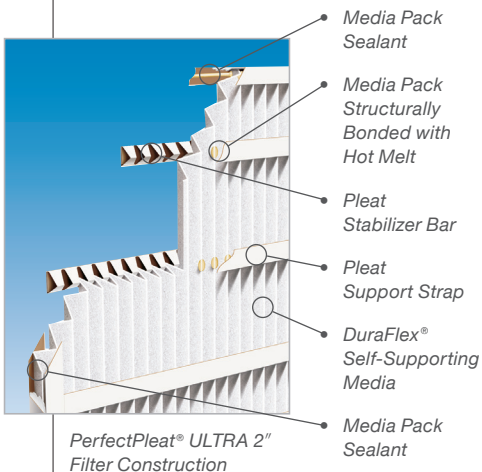
The perimeter frame is constructed from the highest wet-strength 28 pt. beverage carrier board, securely bonded to the media pack. The 1" model employs three supporting straps on the air entering and air leaving sides of the filter to control pleat spacing and support the media pack in the perimeter frame.

Support straps on the air entering side are used in combination with uniquely designed pleat stabilizers on the air-leaving side of the 2" model to provide additional strength. The support straps and pleat stabilizers ensure integrity against turbulent airflow. The 2" filter resists crushing and abuse and provides excellent lateral stability for installation in side-access systems.

The 4" model utilizes a two piece die cut frame with integral pleat spacers on the air leaving side. Pleat spacing is controlled by straps bonded to the air entering side and the multiple rows of pleat spacers on the air leaving side. The pleat spacers also ensure the pleats remain open during use, maximizing filter life.

### DuraFlex® Media – Patented Media Design

Uniform size virgin fibers are assembled in closely controlled blends to create a media that is both self-supporting and consistent in performance. When pleated, DuraFlex media will hold its shape without the wire support characteristic of conventional pleated filters. That means no potential for the formation of rust and safer handling. With the superior resiliency of DuraFlex media and no need for wire support, PerfectPleat ULTRA filters can sustain significant abuse and maintain their shape and pleat spacing. The absence of wire also makes the filter totally incinerable, which can simplify disposal.

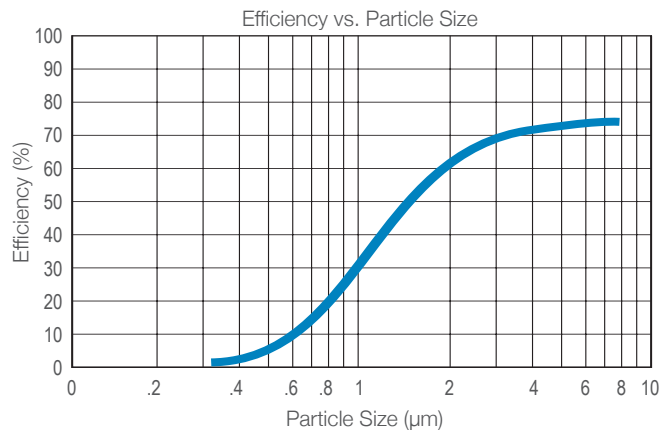


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## Performance Data

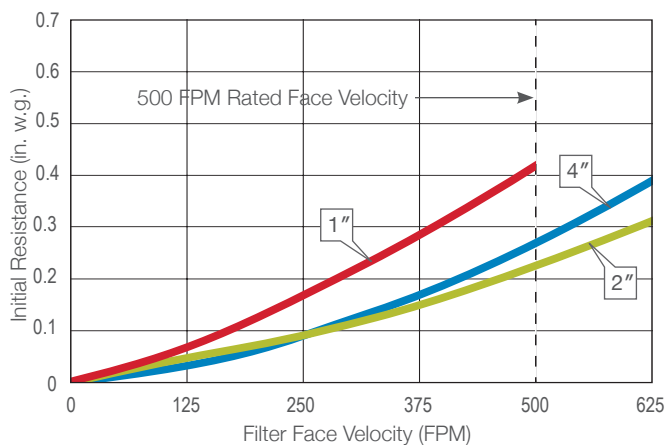
Filter	Pleats Per Lineal Foot	Rated Initial Resistance (in. w.g.)			Recommended Final Resistance (in. w.g.)	MERV	Continuous Operating Temperature Limits
		300 FPM	500 FPM	625 FPM			
1" PerfectPleat ULTRA	15.0	.23	<b>.42</b>	–	1.0	8	150°F (66°C)
2" PerfectPleat ULTRA	15.0	.12	<b>.23</b>	.31	1.0	8	150°F (66°C)
4" PerfectPleat ULTRA	11.0	.12	<b>.27</b>	.39	1.0	8	200°F (93°C)

### Composite Minimum Efficiency Curve



Tested in accordance with ASHRAE Standard 52.2.

### Initial Resistance vs. Filter Face Velocity



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## Product Information – Standard Sizes

Nominal Sizes (Inches) (W x H x D)	Actual Sizes (Inches) (W x H x D)	Rated Airflow (SCFM)			Pleats Per Filter
		300 FPM	500 FPM	625 FPM	
10 x 10 x 1	9½ x 9½ x ¾	200	<b>350</b>		11
10 x 20 x 1	9½ x 19½ x ¾	400	<b>700</b>		11
12 x 12 x 1	11½ x 11½ x ¾	300	<b>500</b>		14
12 x 20 x 1	11½ x 19½ x ¾	500	<b>850</b>		14
12 x 24 x 1	11¾ x 23¾ x ¾	600	<b>1000</b>		14
14 x 20 x 1	13½ x 19½ x ¾	600	<b>1000</b>		16
14 x 25 x 1	13½ x 24½ x ¾	750	<b>1200</b>		16
15 x 20 x 1	14½ x 19½ x ¾	650	<b>1050</b>		17
16 x 16 x 1	15½ x 15½ x ¾	550	<b>900</b>		19
16 x 20 x 1	15½ x 19½ x ¾	650	<b>1100</b>		19
16 x 25 x 1	15½ x 24½ x ¾	850	<b>1400</b>		19
18 x 20 x 1	17½ x 19½ x ¾	750	<b>1250</b>		21
18 x 24 x 1	17¾ x 23¾ x ¾	900	<b>1500</b>		21
18 x 25 x 1	17½ x 24½ x ¾	950	<b>1550</b>		21
20 x 20 x 1	19½ x 19½ x ¾	850	<b>1400</b>		24
20 x 25 x 1	19½ x 24½ x ¾	1050	<b>1750</b>		24
24 x 24 x 1	23¾ x 23¾ x ¾	1200	<b>2000</b>		29
25 x 25 x 1	24½ x 24½ x ¾	1300	<b>2200</b>		30
10 x 20 x 2	9½ x 19½ x 1¾	400	<b>700</b>	850	11
12 x 20 x 2	11½ x 19½ x 1¾	500	<b>850</b>	1050	14
12 x 24 x 2	11¾ x 23¾ x 1¾	600	<b>1000</b>	1250	14
14 x 25 x 2	13½ x 24½ x 1¾	750	<b>1200</b>	1500	16
15 x 20 x 2	14½ x 19½ x 1¾	650	<b>1050</b>	1300	17
15 x 25 x 2	14½ x 24½ x 1¾	800	<b>1300</b>	1650	17
16 x 16 x 2	15½ x 15½ x 1¾	550	<b>900</b>	1100	19
16 x 20 x 2	15½ x 19½ x 1¾	650	<b>1100</b>	1400	19
16 x 24 x 2	15¾ x 23¾ x 1¾	800	<b>1350</b>	1650	19
16 x 25 x 2	15½ x 24½ x 1¾	850	<b>1400</b>	1750	19
18 x 24 x 2	17¾ x 23¾ x 1¾	900	<b>1500</b>	1900	21
18 x 25 x 2	17½ x 24½ x 1¾	950	<b>1550</b>	1950	21
20 x 20 x 2	19½ x 19½ x 1¾	850	<b>1400</b>	1750	24
20 x 24 x 2	19¾ x 23¾ x 1¾	1000	<b>1650</b>	2100	24
20 x 25 x 2	19½ x 24½ x 1¾	1050	<b>1750</b>	2150	24
24 x 24 x 2	23¾ x 23¾ x 1¾	1200	<b>2000</b>	2500	29
25 x 25 x 2	24½ x 24½ x 1¾	1300	<b>2150</b>	2700	30
12 x 24 x 4	11¾ x 23¾ x 3¾	600	<b>1000</b>	1250	10
16 x 20 x 4	15¾ x 19¾ x 3¾	650	<b>1100</b>	1400	13
16 x 25 x 4	15¾ x 24¾ x 3¾	850	<b>1400</b>	1750	13
18 x 24 x 4	17¾ x 23¾ x 3¾	900	<b>1500</b>	1875	15
20 x 20 x 4	19¾ x 19¾ x 3¾	850	<b>1400</b>	1750	17
20 x 25 x 4	19¾ x 24¾ x 3¾	1050	<b>1750</b>	2150	17
24 x 20 x 4	23¾ x 19¾ x 3¾	1000	<b>1650</b>	2100	17
24 x 24 x 4	23¾ x 23¾ x 3¾	1200	<b>2000</b>	2500	21
25 x 29 x 4	24¾ x 28¾ x 3¾	1500	<b>2500</b>	3150	26

PerfectPleat ULTRA filters are UL Classified. Testing was performed according to UL Standard 900 and ULC-S111.



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